## Lecture 7: How to determine the binary interdiffusion coefficient in real

## experiments

## Today's topics

- Continue to understand the interdiffusion coefficient, $\tilde{D}$, as defined in Darken's equation (see Lecture 6).
- Learn how to experimentally measure the value of $\tilde{D}$ : understanding the mathematic methods and how to apply the math in the data analysis.

Following what we learned in last lecture, we will learn in this lecture how to measure the interdiffusion coefficient in real experiments, which was first carried out by Kirkendall and published in 1942 (E.O. Kirkendall, "Diffusion of Zinc in Alpha Brass," Trans. AIME, 147 (1942), pp. 104-110). See the additional reading for detailed description of the experiment and data analysis.

Darken's equation: $\tilde{D}=\mathrm{x}_{\mathrm{A}} \mathrm{D}_{\mathrm{B}}{ }^{\mathrm{C}}+\mathrm{x}_{\mathrm{B}} \mathrm{D}_{\mathrm{A}}{ }^{\mathrm{C}}$
$D_{A}{ }^{C}, D_{A}{ }^{C}$ are in general functions of (or dependent on) composition:

$$
\begin{aligned}
& \mathrm{D}_{\mathrm{A}}^{\mathrm{C}}=\mathrm{D}_{\mathrm{A}}\left\{1+\frac{d \ln \gamma_{A}}{d \ln x_{A}}\right\}=\mathrm{D}_{\mathrm{A}}\left\{1+\frac{d \ln \gamma_{B}}{d \ln x_{B}}\right\} \\
& \mathrm{D}_{\mathrm{B}}{ }^{\mathrm{C}}=\mathrm{D}_{\mathrm{B}}\left\{1+\frac{d \ln \gamma_{B}}{d \ln x_{B}}\right\}=\mathrm{D}_{\mathrm{B}}\left\{1+\frac{d \ln \gamma_{A}}{d \ln x_{A}}\right\}
\end{aligned}
$$

Therefore, $\tilde{D}$ is difficult to measure. It can only be determined (estimated) by graphical or numerical method (but no analytical solution).
$\mathrm{J}_{\mathrm{A}}=-\tilde{D} \frac{d c_{A}}{d x}, \quad \mathrm{~J}_{\mathrm{B}}=-\tilde{D} \frac{d c_{B}}{d x}$
The experimental procedure usually used for determining $\tilde{D}$ follows: form a diffusion couple $\rightarrow$ anneal with a given time $\rightarrow$ measure composition profile, which can be done by electron probe microanalysis (EPMA) or other solid composition analysis method like XPS.


Rate of changing composition

$$
\begin{aligned}
& \frac{\partial c_{A}}{\partial t}=-\frac{\partial J_{A}}{\partial x}=\frac{\partial}{\partial x}\left[\tilde{D} \frac{\partial c_{A}}{\partial x}\right] \\
& \frac{\partial c_{B}}{\partial t}=-\frac{\partial J_{B}}{\partial x}=\frac{\partial}{\partial x}\left[\tilde{D} \frac{\partial c_{B}}{\partial x}\right]
\end{aligned}
$$

## For given $\Delta t, c(x)$ can be measured, but not $\frac{\partial c}{\partial t}$

The mathematic approach to be introduced herein for determining $\tilde{D}$ was first suggested by Boltzmann, and then demonstrated by Matano --- now called Boltzmann-Matano method, which is based on graphical integration of diffusion equation (Fick's second law).

Fick's second law: $\quad \frac{\partial c_{A}}{\partial t}=\frac{\partial}{\partial x}\left[\tilde{D} \frac{\partial c_{A}}{\partial x}\right]$
Let's introduce, $\lambda=\frac{x}{\sqrt{t}}$,
where x and t are independent, representing the space and time term.

Then, $\quad \mathrm{d} \lambda=\left(\frac{\partial \lambda}{\partial x}\right)_{t} \mathrm{dx}+\left(\frac{\partial \lambda}{\partial t}\right)_{x} \mathrm{dt}$
now, $\quad\left(\frac{\partial \lambda}{\partial x}\right)_{t}=\frac{1}{\sqrt{t}}, \quad\left(\frac{\partial \lambda}{\partial t}\right)_{x}=-\frac{x}{2 t^{3 / 2}}=-\frac{\lambda}{2 t}$
re-write: $\frac{\partial c}{\partial t}=\frac{\partial c}{\partial \lambda} \cdot \frac{\partial \lambda}{\partial t}=-\frac{\lambda}{2 t} \cdot \frac{\partial c}{\partial \lambda}$

$$
\begin{equation*}
\frac{\partial c}{\partial x}=\frac{\partial c}{\partial \lambda} \cdot \frac{\partial \lambda}{\partial x}=\frac{1}{\sqrt{t}} \cdot \frac{\partial c}{\partial \lambda} \tag{1}
\end{equation*}
$$

Similarly, we can re-write the right term of Fick's second law above as
$\frac{\partial}{\partial x}\left[\tilde{D} \frac{\partial c}{\partial x}\right]=\frac{\partial\left[\tilde{D} \frac{\partial c}{\partial x}\right]}{\partial \lambda} \frac{\partial \lambda}{\partial x}$
Substituting $\left(\frac{\partial \lambda}{\partial x}\right)_{t}=\frac{1}{\sqrt{t}}$ (as we deduced above) into above equation, we have
$\frac{\partial}{\partial x}\left[\tilde{D} \frac{\partial c}{\partial x}\right]=\frac{\partial\left[\tilde{D} \frac{\partial c}{\partial x}\right]}{\partial \lambda} \frac{\partial \lambda}{\partial x}=\frac{1}{\sqrt{t}} \frac{\partial}{\partial \lambda}\left[\tilde{D} \frac{\partial c}{\partial x}\right]$,
Then substituting $\frac{\partial c}{\partial x}=\frac{1}{\sqrt{t}} \cdot \frac{\partial c}{\partial \lambda}$ (as we deduced above) into above equation, we have
$\frac{\partial}{\partial x}\left[\tilde{D} \frac{\partial c}{\partial x}\right]=\frac{\partial\left[\tilde{D} \frac{\partial c}{\partial x}\right]}{\partial \lambda} \frac{\partial \lambda}{\partial x}=\frac{1}{\sqrt{t}} \frac{\partial}{\partial \lambda}\left[\tilde{D} \frac{\partial c}{\partial x}\right]=\frac{1}{\sqrt{t}} \cdot \frac{\partial}{\partial \lambda}\left[\frac{\tilde{D}}{\sqrt{t}} \cdot \frac{\partial c}{\partial \lambda}\right]$

Thus, using Eq. (1) and (2) to replace the left and right term of the Fick' second law equation above, we have
$-\frac{\lambda}{2 t} \frac{\partial c}{\partial \lambda}=\frac{1}{\sqrt{t}} \cdot \frac{\partial}{\partial \lambda}\left[\frac{\tilde{D}}{\sqrt{t}} \cdot \frac{\partial c}{\partial \lambda}\right]$

For a fixed time period of annealing, $\mathrm{t}=$ const, the above equation can be re-written as $-\frac{\lambda}{2 t} \frac{\partial c}{\partial \lambda}=\frac{1}{t} \cdot \frac{\partial}{\partial \lambda}\left[\tilde{D} \cdot \frac{\partial c}{\partial \lambda}\right]$

Then,
$-\frac{\lambda}{2} \partial c=\partial\left[\tilde{D} \cdot \frac{\partial c}{\partial \lambda}\right]$

Integrate from $\mathrm{C}_{0}$ to C , we have
$\left.\tilde{D} \frac{\partial c}{\partial \lambda}\right|_{c}-\left.\tilde{D} \frac{\partial c}{\partial \lambda}\right|_{c_{0}}=-\frac{1}{2} \int_{c_{0}}^{c} \lambda d c$
$\mathrm{C}_{0}$ is far away from diffusion zone, $\mathrm{c}_{0}$ is constant. $\left.\quad \frac{\partial c}{\partial \lambda}\right|_{c_{0}}=0$
Then, we have,
$\left.\tilde{D} \frac{\partial c}{\partial \lambda}\right|_{c}=-\frac{1}{2} \int_{c_{0}}^{c} \lambda d c$

So, $\tilde{D}=-\frac{1}{2}\left(\frac{\partial \lambda}{\partial c}\right)_{c} \int_{c_{0}}^{c} \lambda d c$
substituting back $\lambda=\frac{x}{\sqrt{t}}$, and now t (as a fixed annealing time) is a constant, we have $\tilde{D}(\mathrm{c})=-\frac{1}{2 t}\left(\frac{\partial x}{\partial c}\right)_{c} \int_{c_{0}}^{c} x d c \quad---\tilde{D}$ is a function of concentration, $c$.

## This is Boltzmann - Matano equation.

By measuring $c(x)$ experimentally, we will be able to give $\left(\frac{\partial x}{\partial c}\right)_{c}$ (we no longer needs to know $\left.\frac{\partial c}{\partial t}!\right)$
However $\int x d c$ depends on origin of $x$, so one must determine where to measure $x$ from Arbitrarily choose $x$ in the diffusion zone


Now consider a composition to the both sides of the chosen origin:

$$
\int_{c_{0}}^{c} x d c=\square \square
$$

First, considering the top part, $\int_{c_{0}}^{c^{*}} x d c=\square \square$
Since $\mathrm{x}<0, \mathrm{c}<\mathrm{C}_{0}\left(\right.$ or $d c<0$ ), so, $\int_{c_{0}}^{c^{*}} x d c>0$
Second, considering the lower part, $\int_{c^{*}}^{c} x d c=$ $\square$
Since $\mathrm{x}>0, \mathrm{c}<\mathrm{C}^{*}($ or dc $<0)$, so, $\int_{c^{*}}^{c} x d c<0$

Also note, $\left(\frac{\partial x}{\partial c}\right)_{c}<0, \quad \mathrm{c} \uparrow$, and $\mathrm{x} \downarrow$
Then,
$\tilde{D}=-\frac{1}{2 t}\left(\frac{\partial x}{\partial c}\right)_{c} \cdot \int_{c_{0}}^{c} x d c$

$$
=-\frac{1}{2 t}\left(\frac{\partial x}{\partial c}\right)_{c}\{\square \square(>0)+\Xi(<0)\}
$$

As bng $\boldsymbol{\infty}\{\square+\square\}>0$, hen $\tilde{D}>0$

As a boundary condition, when $\mathrm{c} \rightarrow \mathrm{c}_{1}$ (the final equilibrium concentration), $\left(\frac{\partial x}{\partial c}\right)_{c} \rightarrow \infty$, to have $\tilde{D}$ still to be finite, $\{\square \square+\square\}$ must $\operatorname{\square D} \mathbf{0}$ ero.
--- That's to say, x origin must be chosen to have left and right intergral equal --- this is referred as the Matano interface.
Then, we can determine $\tilde{D}=-\frac{1}{2 t} \frac{\partial x}{\partial c} \cdot \int_{c_{0}}^{c} x d c$, where x is measured from Matano interface that needs to be determined first.

